



Safety Data Sheet

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Issue Date:	09/09/14	Supersedes Date:	04/04/12

SECTION 1: Identification

1.1. Product identifier

3M™ Hi-Strength Spray Adhesive 90 (aerosol)

Product Identification Numbers

62-4942-4730-7, 62-4942-4920-4, 62-4942-4921-2, 62-4942-4925-3, 62-4942-4930-3, 62-4942-4935-2, 62-4942-4950-1, 62-4942-4955-0, 62-4942-4970-9, 62-4942-4975-8, CS-0406-7111-0

1.2. Recommended use and restrictions on use

Recommended use

aerosol adhesive, hi-strength aerosol adhesive

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Industrial Adhesives and Tapes Division
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

2.1. Hazard classification

Flammable Aerosol: Category 1.
Serious Eye Damage/Irritation: Category 2B.
Simple Asphyxiant.
Specific Target Organ Toxicity (single exposure): Category 1.
Specific Target Organ Toxicity (central nervous system): Category 3.
Specific Target Organ Toxicity (respiratory irritation): Category 3.

2.2. Label elements

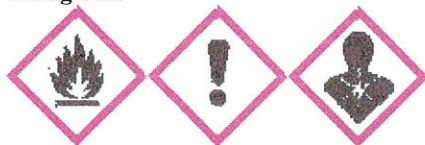
Signal word

Danger

Symbols

Flame | Exclamation mark | Health Hazard |

Pictograms



Hazard Statements

Extremely flammable aerosol.

Causes eye irritation.
May cause respiratory irritation.
May cause drowsiness or dizziness.
May displace oxygen and cause rapid suffocation.

Causes damage to organs:
cardiovascular system |

Precautionary Statements

General:

Keep out of reach of children.

Prevention:

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
Do not spray on an open flame or other ignition source.
Pressurized container: Do not pierce or burn, even after use.
Do not breathe dust/fume/gas/mist/vapors/spray.
Use only outdoors or in a well-ventilated area.
Do not eat, drink or smoke when using this product.
Wash thoroughly after handling.

Response:

IF INHALED: Remove person to fresh air and keep comfortable for breathing.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.
Continue rinsing.
If eye irritation persists: Get medical advice/attention.
IF exposed: Call a POISON CENTER or doctor/physician.
Specific treatment (see Notes to Physician on this label).

Storage:

Protect from sunlight. Do not expose to temperatures exceeding 50C/122F.
Keep container tightly closed.
Store locked up in a well-ventilated place.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

Notes to Physician:

Exposure may increase myocardial irritability. Do not administer sympathomimetic drugs unless absolutely necessary.

2.3. Hazards not otherwise classified

None.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Dimethyl ether	115-10-6	35 - 45 Trade Secret *
Methyl acetate	79-20-9	25 - 35 Trade Secret *
Nonvolatile components (N.J.T.S. Reg. No. 0449960-6448P)	Trade Secret*	10 - 20 Trade Secret *
Cyclohexane	110-82-7	7 - 13 Trade Secret *
Pentane	109-66-0	1 - 5 Trade Secret *
1,1-Difluoroethane	75-37-6	1 - 5 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. Get medical attention.

Skin Contact:

Wash with soap and water. If signs/symptoms develop, get medical attention.

Eye Contact:

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Exposure may increase myocardial irritability. Do not administer sympathomimetic drugs unless absolutely necessary.

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide

Carbon dioxide

Irritant Vapors or Gases

Condition

During Combustion

During Combustion

During Combustion

5.3. Special protective actions for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

If possible, seal leaking container. Place leaking containers in a well-ventilated area, preferably an operating exhaust hood, or if necessary outdoors on an impermeable surface until appropriate packaging for the leaking container or its contents is available. Close cylinder. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Keep out of reach of children. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Do not spray on an open flame or other ignition source. Do not pierce or burn, even after use. Do not breathe dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed. Protect from sunlight. Do not expose to temperatures exceeding 50C/122F. Store away from heat. Store away from acids. Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Pentane	109-66-0	ACGIH	TWA:1000 ppm	
Pentane	109-66-0	OSHA	TWA:2950 mg/m3(1000 ppm)	
Cyclohexane	110-82-7	ACGIH	TWA:100 ppm	
Cyclohexane	110-82-7	OSHA	TWA:1050 mg/m3(300 ppm)	
Dimethyl ether	115-10-6	AIHA	TWA:1880 mg/m3(1000 ppm)	
Dimethyl ether	115-10-6	CMRG	TWA:1000 ppm	
1,1-Difluoroethane	75-37-6	AIHA	TWA:2700 mg/m3(1000 ppm)	
1,1-Difluoroethane	75-37-6	CMRG	TWA:1000 ppm	
Methyl acetate	79-20-9	ACGIH	TWA:200 ppm;STEL:250 ppm	
Methyl acetate	79-20-9	OSHA	TWA:610 mg/m3(200 ppm)	

ACGIH : American Conference of Governmental Industrial Hygienists
 AIHA : American Industrial Hygiene Association
 CMRG : Chemical Manufacturer's Recommended Guidelines
 OSHA : United States Department of Labor - Occupational Safety and Health Administration
 TWA: Time-Weighted-Average
 STEL: Short Term Exposure Limit
 CELL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Do not remain in area where available oxygen may be reduced. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Butyl Rubber
Nitrile Rubber

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece supplied-air respirator

Organic vapor respirators may have short service life.

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Gas
Specific Physical Form:	Aerosol
Odor, Color, Grade:	clear, sweet fruity odor
Odor threshold	No Data Available
pH	No Data Available
Melting point	Not Applicable
Boiling Point	Not Applicable
Flash Point	-42.00 °F [Test Method: Tagliabue Closed Cup]
Evaporation rate	1.90 [Ref Std: ETHER=1]
Flammability (solid, gas)	Flammable Aerosol: Category 1.
Flammable Limits(LEL)	No Data Available
Flammable Limits(UEL)	No Data Available
Vapor Density	2.97 [Ref Std: AIR=1]
Density	0.726 g/ml
Specific Gravity	0.726 [Ref Std: WATER=1]
Solubility in Water	Nil
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	No Data Available
Decomposition temperature	Not Applicable
Viscosity	Not Applicable

Hazardous Air Pollutants
VOC Less H2O & Exempt Solvents

<=0 % weight [Test Method: Calculated]
<=55 % [Test Method: calculated per CARB title 2]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

Heat

10.5. Incompatible materials

Strong oxidizing agents

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
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None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

Intentional concentration and inhalation may be harmful or fatal.

Simple Asphyxiation: Signs/symptoms may include increased heart rate, rapid respirations, drowsiness, headache, incoordination, altered judgement, nausea, vomiting, lethargy, seizures, coma, and may be fatal.

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause target organ effects after inhalation.

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause target organ effects after ingestion.

Target Organ Effects:

Single exposure may cause:

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Single exposure, above recommended guidelines, may cause:

Cardiac Sensitization: Signs/symptoms may include irregular heartbeat (arrhythmia), faintness, chest pain, and may be fatal.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE > 5,000 mg/kg
Dimethyl ether	Inhalation-Gas (4 hours)	Rat	LC50 164,000 ppm
Methyl acetate	Dermal	Rat	LD50 > 2,000 mg/kg
Methyl acetate	Inhalation-Vapor (4 hours)	Rat	LC50 > 49 mg/l
Methyl acetate	Ingestion	Rat	LD50 > 5,000 mg/kg
Cyclohexane	Dermal	Rat	LD50 > 2,000 mg/kg
Cyclohexane	Inhalation-Vapor (4 hours)	Rat	LC50 > 32.9 mg/l
Cyclohexane	Ingestion	Rat	LD50 6,200 mg/kg
Nonvolatile components (N.J.T.S. Reg. No. 0449960-6448P)	Ingestion	Rat	LD50 > 34,000 mg/kg
Pentane	Dermal	Rabbit	LD50 3,000 mg/kg
Pentane	Inhalation-Vapor (4 hours)	Rat	LC50 > 18 mg/l
Pentane	Ingestion	Rat	LD50 > 2,000 mg/kg
1,1-Difluoroethane	Inhalation-Gas (4 hours)	Rat	LC50 > 437,000 ppm
1,1-Difluoroethane	Ingestion	Rat	LD50 > 1,500 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Methyl acetate	Rabbit	No significant irritation
Cyclohexane	Rabbit	Mild irritant
Pentane	Rabbit	Minimal irritation

Serious Eye Damage/Irritation

Name	Species	Value
Methyl acetate	Rabbit	Moderate irritant
Cyclohexane	Rabbit	Mild irritant

Pentane	Rabbit	Mild irritant
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Skin Sensitization

Name	Species	Value
Methyl acetate	Human	Not sensitizing
Pentane	Guinea pig	Not sensitizing

Respiratory Sensitization

Name	Species	Value
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Germ Cell Mutagenicity

Name	Route	Value
Dimethyl ether	In Vitro	Not mutagenic
Dimethyl ether	In vivo	Not mutagenic
Methyl acetate	In Vitro	Not mutagenic
Methyl acetate	In vivo	Not mutagenic
Cyclohexane	In Vitro	Not mutagenic
Cyclohexane	In vivo	Some positive data exist, but the data are not sufficient for classification
Pentane	In vivo	Not mutagenic
Pentane	In Vitro	Some positive data exist, but the data are not sufficient for classification
1,1-Difluoroethane	In Vitro	Some positive data exist, but the data are not sufficient for classification
1,1-Difluoroethane	In vivo	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Dimethyl ether	Inhalation	Rat	Not carcinogenic
1,1-Difluoroethane	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Dimethyl ether	Inhalation	Not toxic to female reproduction	Rat	NOAEL 25,000 ppm	2 years
Dimethyl ether	Inhalation	Not toxic to male reproduction	Rat	NOAEL 25,000 ppm	2 years
Dimethyl ether	Inhalation	Not toxic to development	Rat	NOAEL 40,000 ppm	during organogenesis
Cyclohexane	Inhalation	Not toxic to female reproduction	Rat	NOAEL 24 mg/l	2 generation
Cyclohexane	Inhalation	Not toxic to male reproduction	Rat	NOAEL 24 mg/l	2 generation
Cyclohexane	Inhalation	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 6.9 mg/l	2 generation
Pentane	Inhalation	Not toxic to female reproduction	Rat	NOAEL 20 mg/l	13 weeks
Pentane	Inhalation	Not toxic to male reproduction	Rat	NOAEL 20 mg/l	13 weeks
Pentane	Ingestion	Not toxic to development	Rat	NOAEL 1,000 mg/kg/day	during organogenesis
Pentane	Inhalation	Not toxic to development	Rat	NOAEL 30 mg/l	during organogenesis
1,1-Difluoroethane	Inhalation	Not toxic to female reproduction	Rat	NOAEL 25,000 ppm	2 years

1,1-Difluoroethane	Inhalation	Not toxic to male reproduction	Rat	NOAEL 25,000 ppm	2 years
1,1-Difluoroethane	Inhalation	Not toxic to development	Rat	NOAEL 50,000 ppm	during organogenesis

Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Dimethyl ether	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Rat	LOAEL 10,000 ppm	30 minutes
Dimethyl ether	Inhalation	cardiac sensitization	Some positive data exist, but the data are not sufficient for classification	Dog	NOAEL 100,000 ppm	5 minutes
Methyl acetate	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
Methyl acetate	Inhalation	respiratory irritation	May cause respiratory irritation	Human and animal	NOAEL Not available	
Methyl acetate	Inhalation	blindness	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
Methyl acetate	Ingestion	central nervous system depression	May cause drowsiness or dizziness		NOAEL Not available	
Cyclohexane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
Cyclohexane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human and animal	NOAEL Not available	
Pentane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	not available
Pentane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Not available	NOAEL Not available	not available
Pentane	Inhalation	cardiac sensitization	Some positive data exist, but the data are not sufficient for classification	Dog	NOAEL Not available	not available
1,1-Difluoroethane	Inhalation	cardiac sensitization	Causes damage to organs	Human and animal	NOAEL Not available	poisoning and/or abuse
1,1-Difluoroethane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL 100,000 ppm	
1,1-Difluoroethane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Not available	NOAEL Not available	not available

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Dimethyl ether	Inhalation	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 25,000 ppm	2 years
Dimethyl ether	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 20,000 ppm	30 weeks
Methyl acetate	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1.1 mg/l	28 days
Methyl acetate	Inhalation	endocrine system hematopoietic system liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 6.1 mg/l	28 days

		immune system kidney and/or bladder				
Cyclohexane	Inhalation	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 24 mg/l	90 days
Cyclohexane	Inhalation	auditory system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1.7 mg/l	90 days
Cyclohexane	Inhalation	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rabbit	NOAEL 2.7 mg/l	10 weeks
Cyclohexane	Inhalation	hematopoietic system	Some positive data exist, but the data are not sufficient for classification	Mouse	NOAEL 24 mg/l	14 weeks
Cyclohexane	Inhalation	peripheral nervous system	All data are negative	Rat	NOAEL 8.6 mg/l	30 weeks
Pentane	Inhalation	peripheral nervous system	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure
Pentane	Inhalation	heart skin endocrine system bone, teeth, nails, and/or hair hematopoietic system liver immune system muscles nervous system eyes kidney and/or bladder respiratory system	All data are negative	Rat	NOAEL 20 mg/l	13 weeks
Pentane	Ingestion	kidney and/or bladder	All data are negative	Rat	NOAEL 2,000 mg/kg/day	28 days
1,1-Difluoroethane	Inhalation	hematopoietic system kidney and/or bladder respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 25,000 ppm	2 years

Aspiration Hazard

Name	Value
Cyclohexane	Aspiration hazard
Pentane	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Facility must be capable of handling aerosol cans. The facility should be equipped to handle gaseous waste. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable)

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - Yes Pressure Hazard - Yes Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
Cyclohexane	110-82-7	7 - 13

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 Flammability: 4 Instability: 0 Special Hazards: None

Aerosol Storage Code: 3

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

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